

**IN THE SUBSTITUTE SPECIFICATION:**

Please cancel paragraphs 013, 016, 032 and 041 of the Substitute Specification filed with the application. Please replace those cancelled paragraphs with replacement paragraphs, also 013, 016, 032 and 041, all as follows.

[013] One benefit of the device in accordance with the present invention consists particularly in that the second transport carriage can also be moved along at least one transport route into a storage area in which new and/or completely or partially wound-off material reels can be stored in a plurality of storage spaces. In this manner, the existing second transport carriage, which is used for uploading the reels of material into the reel changer, can also be used to transport the reels of material out of a storage area or into a storage area. Furthermore, it is within the scope of the present invention for the second transport carriage to either convey new reels of material directly to the reel changer, or for the new reels of material to be first placed in the storage area and stored there intermediately until retrieval for later use. Above all, with the device ~~the device~~ in accordance with the present invention, an awkward transfer among the individual sections for the different second transport carriages can be avoided.

[016] The arrangement of the transport carriages in the various storage spaces of the storage area should preferably be non-specific. As a ~~As a~~ result, ultimately any first transport carriage can be placed in any storage space in the storage area. In this manner, a very high degree of flexibility and variability in the use of the storage area is realized.

[032] As seen in Figs. 1 to 4, there is provided a web-processing machine, generally at 06, which receives the web from the reel of material 01. The web-processing machine 06 is configured in the manner of a web-fed rotary printing press 06, in which a web of printing material passes through a plurality, and typically four printing couples 07 in sequence. In this web-processing machine or printing press 06, the web of printing material can, for example, be printed in four colors and on both sides, after which it is dried in a dryer 08. To supply the printing couples 07 with the web of printing material, a reel changer 09, in which two reels of material 01 can be mounted, is positioned in front of, or before, in a direction of web travel, the web-processing machine 06. With the reel changer 09, a flying floating reel change can be implemented without machine down time.

[041] In the schematic depiction of a third preferred embodiment of a system in accordance with the present invention, as shown in Fig. 3, a storage area 22 that serves as an intermediate storage area is provided. A transport route 23 extends through the storage area 22, and ~~runs perpendicular~~ runs perpendicular to the direction of web travel in the web-processing machine 06. During the transport of a reel of material 01 from the unpacking station 03 to the reel changer 09, the first transport carriage 27 passes through the entire storage area 22, along the transport route 23. Based upon requirements set forth by the control system of the material supply system, a splice-prepared reel of material 01 in the unpacking station 03 is either first placed in intermediate storage in the storage area 22 or is conveyed directly to the reel changer 09. Furthermore, a reel of material 01 that has already been prepared with splices 15

can be retrieved as needed from the storage area 22 and can be conveyed to the reel changer 09. In addition, the storage spaces 13 in the storage area 22 are located on both sides of the transport route 12, and thus are parallel to the web-processing machine 06, resulting in a highly compact system configuration.